



PLASTOL 6400

HIGH RANGE WATER REDUCER - SUPERPLASTICIZER

HIGH-RANGE WATER REDUCERS

PLASTOL 6400

MASTER FORMAT #: 03 30 00 03 40 00 03 70 00

DESCRIPTION

PLASTOL 6400 is a polycarboxylate based high range water reducing admixture which enables concrete to be produced with very low water to cement ratios. Plastol 6400 produces flowable and self-consolidating concrete at low doses and can obtain up to 45% water reduction. Plastol 6400 contains no added chlorides or chemicals known to promote the corrosion of steel.

PRIMARY APPLICATIONS

- High performance concrete
- Negative slump concrete
- Heavily reinforced concrete
- Flatwork and mass concrete
- High early strength concrete
- Precast / prestressed concrete
- High slump, flowable concrete

FEATURES/BENEFITS

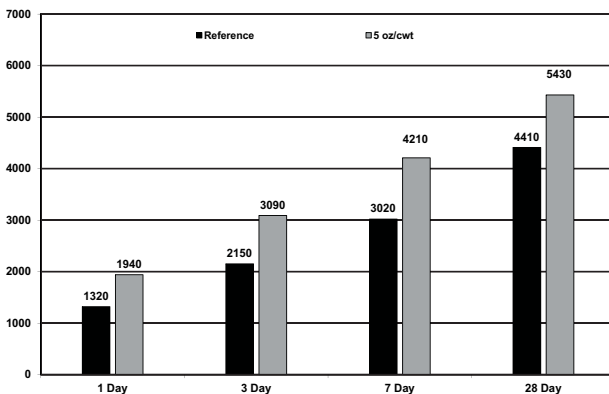
- Produces low water content and low water/cement ratio concrete allowing higher strengths
- Produces flowing concrete with quicker stripping strengths
- Aids in concrete placement and reduces labor cost
- When used in precast work with Type I and Type III cements, Plastol 6400 will produce very high early strengths
- Improved air stability characteristics

TECHNICAL INFORMATION

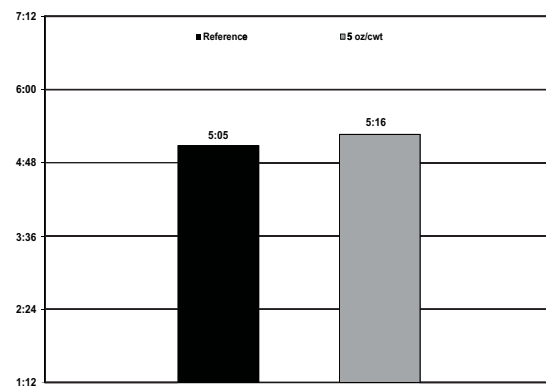
Performance Data:

The following test results were achieved using typical ASTM C 494 mix design requirements, 517 lb/yd³ (307 kg/m³) cement content and similar (± 0.5)% air content. These results were obtained under laboratory conditions with materials and mix designs meeting the specifications of ASTM C 494. Changes in materials and mix designs can affect the dosage response of PLASTOL 6400.

Plastol 6400 Compressive Strength Data (psi)



Plastol 6400 Set Time Results (hr:min)



PACKAGING

PLASTOL 6400 is packaged in bulk, 275 gal (1041 L) totes, 55 gal (208 L) drums and 5 gal (18.9 L) pails.

SHELF LIFE

1 year in original, unopened container

SPECIFICATIONS/COMPLIANCES

- Complies with the requirements of ASTM C 494, Types A & F admixtures
- Complies with ASTM C 1017 as a Type I admixture
- Complies with the requirements of AASHTO M 194
- ANSI/NSF STD 61 registered

DIRECTIONS FOR USE

PLASTOL 6400 has a recommended dosage range of 3 to 12 oz per 100 lbs (200 to 780 mL per 100 kg) of cementitious material.

Dosage recommendations depend on the characteristics of the materials being used in the mix design. Higher dosages are acceptable with prior testing and confirmation of the desired performance with specific materials used.

For any concrete application including Self-Consolidating Concrete (SCC), the dosage of PLASTOL 6400 will vary depending on the mix design, local materials, and individual needs of the concrete producer. Trial mixes should be run to verify plastic and hardened performance with local materials. If the material gradations are not optimum for SCC, a viscosity modifier may be used to improve the quality of the mix. Please consult a local Euclid Chemical Sales Professional for trial mixtures and dosage recommendations.

PLASTOL 6400 can be added to the initial batch water or directly on the freshly batched concrete and mixed for approximately 5 minutes or 70 revolutions. However, better results have been observed batching directly on the freshly batched concrete.

It should not come into contact with dry cement or other admixtures until mixed thoroughly with the concrete batch. PLASTOL 6400 is compatible with other Euclid Chemical admixtures including air-entraining agents, accelerators, most water reducers, retarders, shrinkage reducers, corrosion inhibitors, viscosity modifiers, and microsilica; however, each material should be added to the concrete separately.

PRECAUTIONS / LIMITATIONS

- Care should be taken to maintain PLASTOL 6400 above freezing; however, freezing and subsequent thawing will not harm the material if thoroughly agitated. Never agitate with air or an air lance, use a circulation pump or small paddle mixer instead.
- If re-dosing PLASTOL 6400 at the job site, it is recommended that the air content of the concrete mix is checked to conform to job specifications.
- In all cases, consult the Safety Data Sheet before use.

Rev. 08.19

WARRANTY: The Euclid Chemical Company ("Euclid") solely and expressly warrants that its products shall be free from defects in materials and workmanship for one (1) year from the date of purchase. Unless authorized in writing by an officer of Euclid, no other representations or statements made by Euclid or its representatives, in writing or orally, shall alter this warranty. EUCLID MAKES NO WARRANTIES, IMPLIED OR OTHERWISE, AS TO THE MERCHANTABILITY OR FITNESS FOR ORDINARY OR PARTICULAR PURPOSES OF ITS PRODUCTS AND EXCLUDES THE SAME. If any Euclid product fails to conform with this warranty, Euclid will replace the product at no cost to Buyer. Replacement of any product shall be the sole and exclusive remedy available and buyer shall have no claim for incidental or consequential damages. Any warranty claim must be made within one (1) year from the date of the claimed breach. Euclid does not authorize anyone on its behalf to make any written or oral statements which in any way alter Euclid's installation information or instructions in its product literature or on its packaging labels. Any installation of Euclid products which fails to conform with such installation information or instructions shall void this warranty. Product demonstrations, if any, are done for illustrative purposes only and do not constitute a warranty or warranty alteration of any kind. Buyer shall be solely responsible for determining the suitability of Euclid's products for the Buyer's intended purposes.